

Create more value for you!

Large Oil Immersed Distribution transformers



Putuo Electric worldwide



In almost every place where people live and work, you will find at least one transformer. But as long as it keeps working and supplying power to the escalator in the department store, the hotel lift, the office computer, the oven in the local bakery, or the petrochemical plant, no one gives it a second thought. Putuo Electric is a global leader in power technologies, enabling utility and industry customers from around the world to improve performance while lowering environmental impact. As one of the world's leading engineering companies, Putuo Electric helps its customers to use electrical power effectively and to increase industrial productivity in a sustainable way.

With Putuo Large Oil Immersed Distribution Transformers, you obtain not only the transformer but also an Energy Partner for your business

- · Excellent short-circuit resistance
- Satisfies the various load conditions required by customers
- Low-loss step lap laminated core
- Uses latest insulation material with high short-circuit strength to realize high thermal capacity
- Cold steel sheet is used for radiating pipe to ensure a sufficient cooling effect and aesthetic exterior
- Compact, light, and low-noise transformer with standard efficiency and noise level which can be easily installed even in a small indoor or outdoor area

Latest developments: Expanding the portfolio

Putuo Electric introduces **FreeCombination™ Technology** that combines various types of transformer production into one united mechanism to improve production efficiency, stabilize product quality, and enhance product performance.

All these transformers can be designed, customized, and supplied with a wide variety of accessories, as required.

Putuo Large Large Oil Immersed Distribution Transformers are able to reach 25000 kVA and operating voltages of up to 40.5 kV. This product offers individual solutions for satisfying requirements related to types of operation, low noise and low losses, connection technology, type of cooling, transportation and so on.



Reliable solutions for all applications

A large variety of applications demand technologies which contribute to high safety performance, cost savings, and environmental respect.

Putuo Elecric has expertise in producing transformers for optimum space utilization, special requirements, and the most demanding conditions.

Putuo Elecric is one of the global leaders in power technologies, providing the broadest experience in all applications, ranges, and customized projects:

- Bitcoin Mine
- Semiconductor and LCD related factories
- Steel and metal plants
- Car factory
- Cement factory
- · Pulp/paper mills
- · Material recycling plant
- Urban distribution network transformation
- · Machinery manufacturing plant

- Seawater Desalination Facilities
- Flue Gas Desulphurization / Denitrification
- Wastewater Treatment Facilities
- Solid Waste Management Facilities

















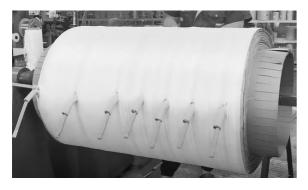
Our technology: What makes us different?

Putuo Electric uses the most advanced production technologies and the most demanding control systems to guarantee the highest product quality and total product reliability.

01 Windings

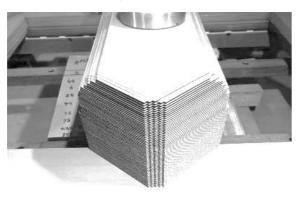
Windings are composed of two parts, namely, a conductor and insulation material. For the conductor, Hyosung uses high grade electrolytic copper or aluminium. Putuo Oil Immersed

Transformers obtain high thermal capacity with the use of Epoxy coated Insulation Kraft Paper, which has higher short time overload capacity than any other Kraft paper type.



02 Core

Core design is essential because it determines the transformer's efficiency and noise level. For high dimensional accuracy, the core cutting processing of Hyosung is controlled by a computerized system. By Step-Lap core stacking, Hyosung Oil Immersed Transformers attain to optimal characteristics for each customer.



03 Winding Support System

Coils are sized and clamped by being pressed with a special hydraulic fixture after assembly with the core. With Axial and Radial direction, we reinforce the winding support system. This secure structure helps withstand harsh short circuit forces.



04 Heat dissipation corrugated sheet

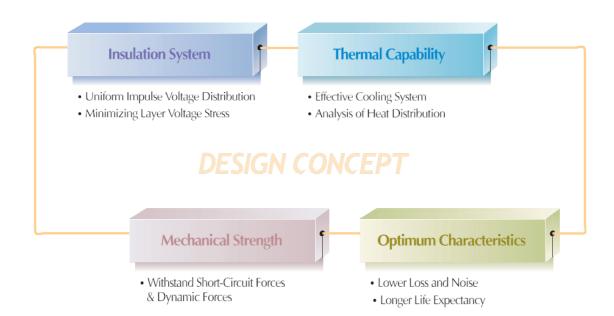
The transformer will be equipped with heat dissipation corrugated sheets to ensure that the temperature rise of the winding or oil does not exceed the specified limit when the transformer is operated continuously at rated full load.



Our values

All this process is certified under the strictest quality standards.





Customized solutions

Design options

- · Reduced loss transformers
- · Reduced temperature rise
- · Multiple primary voltage
- Multiple secondary windings
- Multi winding transformers (2, 3, 4, or 5 on the same core)
- Encapsulated low voltage windings
- · Impregnated high voltage windings
- Different location of high and low voltage connection terminals: top and bottom, both on the same side
- Special connection groups
- Variable speed drives (VSD), rectifiers, and excitation transformers for 6, 12, 18, and 24 pulses
- Different coupling factors from 0.15 up to 0.9
- · Earthing transformers
- · Seismic and vibration reinforcement system
- Outdoor operation
- Off shore applications
- Reduced footprint
- · Temperature monitor
- · Antivibration pads
- Space heaters
- · Painting color

Accessories

- Fixed corrugated heat sink / removable heat sink (optional)
- Lightning arrester on high voltage bushing
- · Oil temperature indicator
- Winding temperature indicator
- · Oil level indicator
- · Buchholz relay
- Pressure relief device
- · Sudden pressure relay
- Thermometer pocket
- On load tap-changers (OLTC)
- Skid base or bi-directional rollers
- · Cooling fan and fan control panel
- · Various oil preservation system
- · Current transformers on primary and secondary windings
- · Special packings
- Hydrocoolers
- Cable boxes
- · Containerized solutions
- X Other accessories are available upon request













Testing and logistics

All transformers are manufactured to the most stringent quality control standards in order to guarantee the full reliability of the product.

Routine test

All transformers are 100% routine tested:

- Voltage ratio measurement and check of phase displacement
- · Induced over-voltage withstand test
- · Partial discharge measurements
- · No load loss and current measurement
- Measurements of windings resistances
- · Load loss and short circuit impedance measurements

Type tests

Performed according to customer requirements:

- · Temperature rise test
- Lightning impulse test

Special tests

Performed according to customer requirements:

- Measuring zero-sequence impedance
- Noise level test
- Measuring insulation resistance
- Measuring of harmonics of the no-load current
- Measuring of the parallel capacity of windings and tag $\boldsymbol{\partial}$
- · Anti-corrosion protection checking
- Short circuit test
- Vibration test

Logistics and services

Once the transformer is successfully tested, the product is ready for shipping, either by truck or sea freight.

As a manufacturer, Putuo Electric understands the relevance of what logistics represents to the customers. This is one of the reasons why Putuo Electric has developed a large and qualified network of suppliers with the same values and targets.

Putuo Electric takes care of all official documentation, depending on the final destination and delivery terms.

Different packaging for special applications or conditions

- · Standard packaging
- · Crate packaging
- Sea-worthy packaging

Putuo Electric has a long experience in arranging special transport, as and when it is required.

In addition, Putuo Electric's global presence ensures the best, local, and after-sales service.

Working with Putuo Electric, you have access to a worldwide service with a full range of products and solutions, access to production facilities using the most up to date technologies that provides the highest quality for standard and specially made products and solutions. Our warranty provides "Life-long & 7/24" quality and service.





Putuo Electric Customer Connect Center

Putuo-electric.com